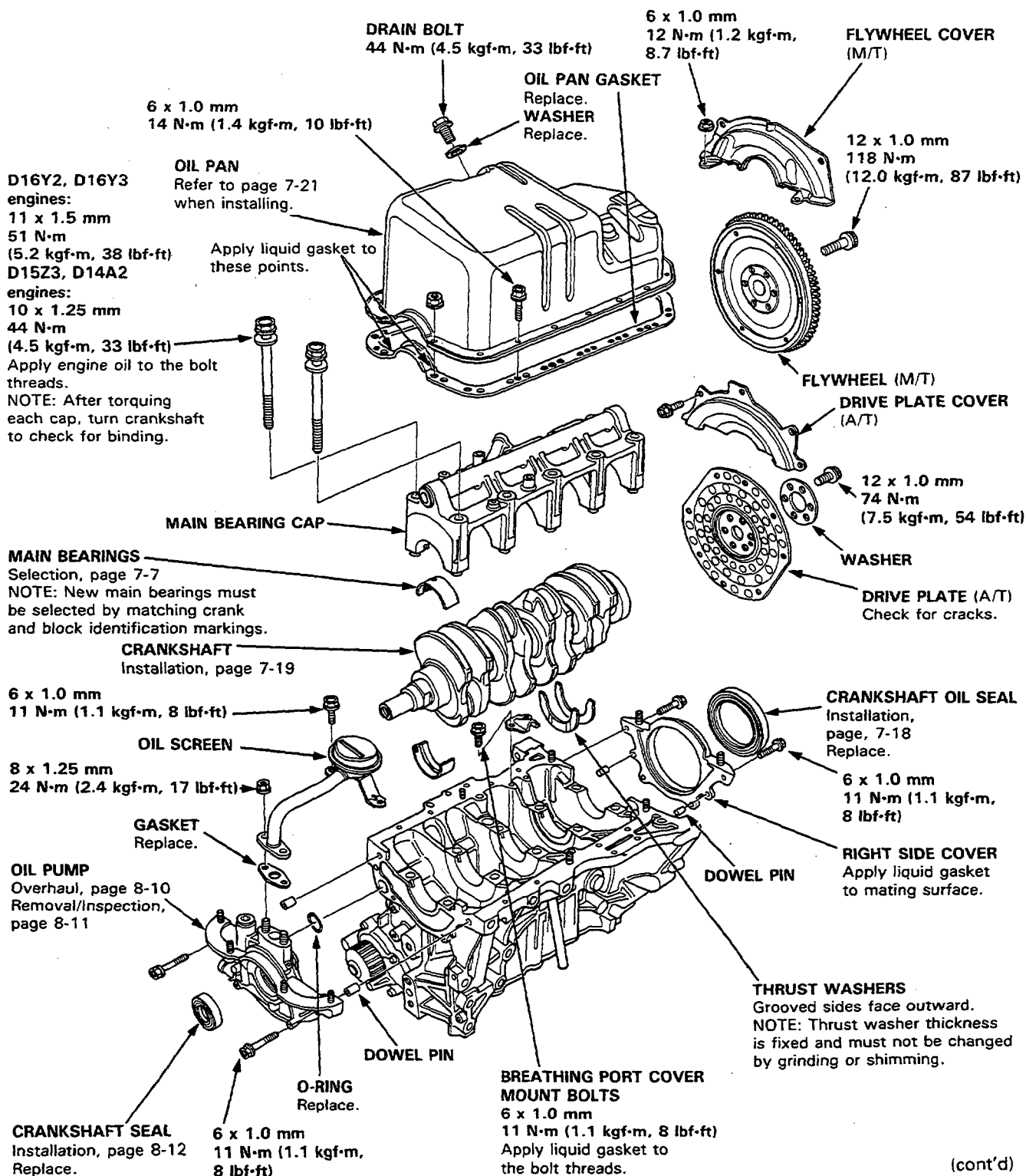




Lubricate all internal parts with engine oil during reassembly.

NOTE:


- Apply liquid gasket to the mating surfaces of the right side cover and oil pump case before installing them.
- Use liquid gasket, part No. OY740-99986.
- Clean the oil pan gasket mating surfaces before installing it.



(cont'd)

Illustrated Index (cont'd)

NOTE: New rod bearings must be selected by matching connecting rod assembly and crankshaft identification markings (see page 7-8).

 Lubricate all internal parts with engine oil during reassembly.

